


Scientex Packaging(Ayer Keroh)Berhad 197201001354(12994-W)

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DELIVERY DATE _____

CERTIFICATE OF ANALYSIS

CUSTOMER	DAN KAFFE MALAYSIA SDN BHD	PRODUCTION DATE	09-10-2025
PRODUCT DESCRIPTION	(WB)SCTE SBUX Plain 5Lb Roll 610mmx1000m (8000331)	EXPIRY DATE	08-10-2026
		D. O. NO.	_____
		QUANTITY	_____
COMPOSITION	PET 12μ/AF 7μ/PET 12μ/LLDPE 70μ	PROD. LOT NO.	71044793
DIMENSION	610mm (W) x 1000m (L)	SAMPLING SIZE PER	MIL-STD 105E

* one reading per lot

** a print out will be available

RESULTS:

No.	Test Parameter	Unit		Spec.	Result		Remarks
					Min.	Max.	
1	Thickness	micron		108 ± 10%	107.3	116.0	
2	Bonding Strength	g/mm	1st Lami.	> 180	660	694	
			2nd Lami.	> 180	605	879	
			3rd Lami.	> 210	743	1180	
3	Sealing Strength	g/mm	@ 120°C	> 500	7373	9913	
4	Hot Tack	mm	@ 110°C	< 5.0	1.0	1.0	
5	W.V.T.R. *	g/m ² /24hrs		< 0.1		0.0751	
6	C.O.F	In/ In	SA	< 0.35	0.256	0.321	
			KA	< 0.25	0.198	0.209	
		Out/ Out	SA	< 0.50	0.378	0.475	
			KA	< 0.40	0.242	0.300	
7	Dimension: Width	mm	± 1 mm	610	610	610	
8	Barcode Scanability **	Pass / Fail			Pass		

This is to certify that the packaging materials in this shipment has been inspected and confirm to above specifications.

PREPARED BY

APPROVED BY